



Tex

AUTOMATION



Catalog 1.3
(ENGLISH)

40

MADE IN ITALY



ELECTRONIC SYSTEMS FOR INDUSTRIAL MACHINERY CONTROL

Tex Automation

For over thirty years **Tex Automation** has contributed to the success and technological growth of countless manufacturers of industrial machinery, operating in the most diverse automation sectors, such as CNC machining of metal, stone, wood, fabric, glass and food, as well as in robotics, packaging and many other sectors.

The growing commercial success of our systems is due to both the flexibility of their programming and the variety of available configurations, as well as the excellent price / performance ratio that characterizes them.

What we do for you

We support our customers by offering complete package supply solutions that can be extended to the integration of machinery in industry 4.0-type architectures in order to reach the global efficiency targets recommended by the ecological transition policies.

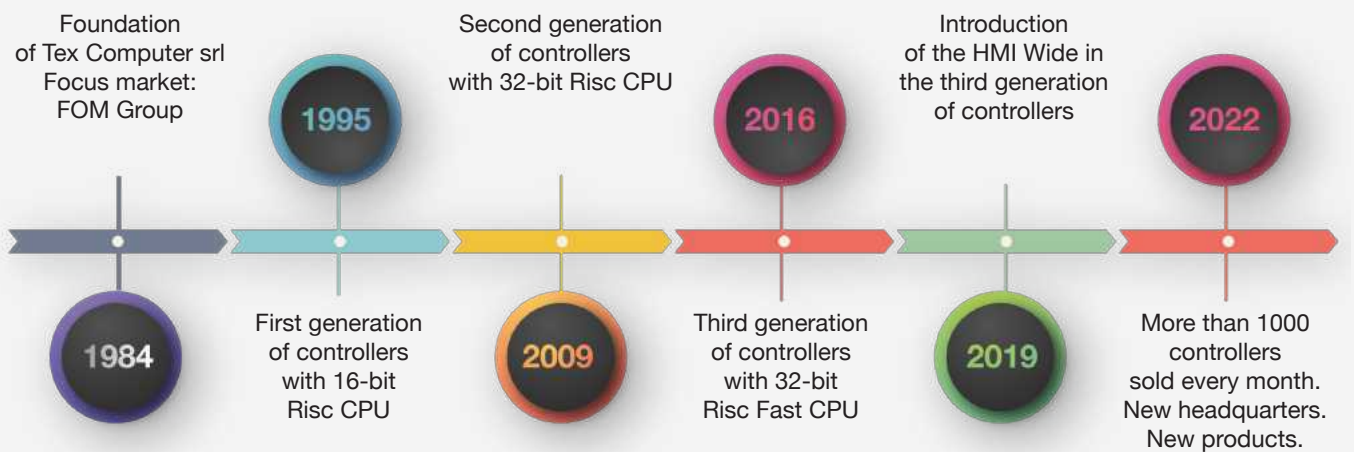


+200
OEM active
clients

+100000
Installations in the
last 10 years

+15
Supplied
countries

+30
Years
of experience



POWER FAMILY



The **Power family** is a line of “All in One” General purpose PLC / CNC Controllers. It uses a specially designed structured language allowing a great programming flexibility between the components that make it up:

A powerful CNC

It provides high-level functions, allowing the execution of sequences of motion commands for axes, both real and virtual, interpolated or not. In addition to the classic linear, circular and helical interpolations, it supports the generation of complex motion profiles such as NURBS (splines) shape fittings with polynomials up to the 6th degree, roto-translation in the space of the axes, translation of the tool path through the RTCP (Rotating Tool Center Point), tangential tool, master / slave synchronization of axes in Gantry, Gearing or Camming configuration.

A flexible PLC

It has variables and structures of various sizes with the support of a large assortment of trigonometric, mathematical and logical operators and functions.

The PLC executor can use, in addition to the main cyclic task, a synchronized task with the sampling time of the axes and multiple secondary tasks that can be executed in parallel.

By using the PLC, it is possible to manage the non-interpolated movement of the axes, the gearing, the interrupt inputs, the I/O with advanced timer functions, the execution of graphic commands, the communications on serial ports, ethernet, canbus through both protocols standard (eg Modbus, CANopen and EtherCAT) and custom (eg Texcom).

A complete HMI interface

The HMI interface is managed through graphic pages that can be created both in textual form, thanks to advanced commands, and graphically using the DrawingTool development tool.

The pages, which can be managed both by the PLC and by the CNC, harmonize with the various user programming environments available (ISO, Macro, etc.) and allow for high-level data entry sessions that also include the display of tooltips and the automatic opening of the touch screen keyboard suitable for the type of data being edited.

Multilingual management and use of Unicode fonts are supported



Power A is the TOP level of the Power Family having been designed to offer the best possible performance in the management of PLC and CNC tasks while also improving communications via Ethernet.

Its higher performances allow it to control the movement of the axes, even those managed via EtherCAT, in sampling times from 500µs upwards.

The interpolated movements are processed in cooperative multitasking via six CNC channels. The retentive memory and the RTC clock of Power A do not require a backup battery, thus reducing the maintenance.

The Power A manages the axes and the I/O mainly via EtherCAT, therefore in its basic version it is equipped with a few I/O, 6 pairs of Step/Direction outputs and as many interfaces for 5V Line Driver incremental encoders; on request it is possible to develop ad hoc expansion cards to make additional resources available.

Its basic equipment also includes an LVDS port with which it is possible to remote the HMI.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	+/-10V Outputs	
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	form 16 bit DAC	from 14 bit PWM
2+38*	16 (0,6A)	1+7*	INT-399	3SPTD Relay	3+6*	-	2

Other available configurations





This “All-in-One” system is suitable for the control of complex machines, with up to 28 interpolable axes, manageable both in wired logic (+/-10V and/or Step/Direction) and via CANopen (standard), EtherCAT or Mechatrolink-II (optional) fieldbuses.

Particularly suitable for machines cycles very fast can run ISO files of considerable size dimensions with a numberof axes and/or I/Os extremely high on board.

Power D+ can be equipped by I/O expansions available in two versions: one expansion providing up to 96 digital I/O plus 16 analog inputs the other expansion providing up to 128 digital I/Os.

Local Digital I/O					Local Analog I/O	
Inputs		Outputs			Inputs	+/-10V Outputs
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	form 16 bit DAC
55	32 (1A)	-	FDC25 (128 I/O) FDC26 (64 I/O)	-	13	8 (also 0/20mA)

Other available configurations



15" XGA 80 keys
(mm. 490x400)



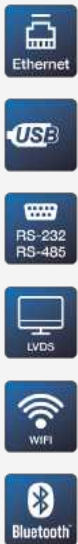
15" XGA 28 keys
(mm. 400x355)



18,5" XGA touch only
(capacitive) - (mm. 485x305)



VMT
(mm. 272x362)



VMT
(mm. 272x362)

BOX
(mm. 310x167)



Among the “All in one” controllers, managing the axes via the EtherCAT fieldbus, Power I is the cheapest one. It can also manage axes both in wired logic (+/- 10V and / or Step / Direction) and CANopen.

This controller is particularly suitable for automations with a limited number of axes, where good computing power, high execution speed and/or Wi-Fi/BLE connectivity are required.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	+/-10V Outputs	
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	form 16 bit DAC	from 14 bit PWM
19	8 (0,6A)	6	INT-SPI (32 I/O)	-	9	-	4+4*

Other available configurations





15" XGA 28 keys
(mm. 400x355)

BOX
(mm. 310X167)



It is the controller of the Power Family which targets the automation of medium complexity machines, with up to 12 interpolated axes that can be managed both in wired logic (+/-10V and/or Step/Direction) and via the fieldbus CANopen (standard), EtherCAT or Mechatrolink-II (optional).

From an economic point of view, the maximum competitive advantage is obtained by adding the optional expansion card to the basic controller which allows you to expand the “on board” digital I/O up to a maximum of 155 points which can be distributed according to the various needs.

However, it is always possible to add remote I/O via the CANopen (standard) and/or EtherCAT (optional) fieldbuses.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	+/-10V Outputs	
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	from 16 bit DAC	from 14 bit PWM
41 or 33*	16 or 24* (1A)	2	FDC25 (128 I/O) FDC26 (64 I/O)	-	15	4*	4+ 4*

Other available configurations



10" SVGA 16 tasti
(mm. 190x270)



18,5" XGA solo touch
(mm. 398x269)



15" XGA 80 tasti
(mm. 490x400)



18,5" XGA solo touch
(capacitivo) - (mm. 485x305)



VMT
(mm. 272x362)



10" WSVGA solo touch (capacitivo)
(mm. 310x192)

POWER Q is a powerful integrated PLC/MOTION CONTROL/CNC controller developed in one compact DIN rail mounting case. Power Q can be connected to our HMIs via an HDMI cable. It can manage 7" or 10" capacitive touch screen displays equipped on our HMIs. Thanks to its 256 MB internal flash memory, it is possible to show images and videos, making the use and/or maintenance of the machine easier. Thanks to the 8MB RAM, Power Q stores big sizes of application programs, variables and files. It is also possible to get the option of the magnetic 4MB RAM not requiring the backup battery.

POWER Q is equipped by an internal clock and a temperature sensor allowing the monitoring of the temperature inside the electric cabinet.

POWER Q includes one 5V Line Driver encoder input and one Step/dir output (convertible into an additional 5V Line Driver encoder input)

Its basic configuration of 4 inputs and 4 outputs can be expanded either by adding, in cascade, 3, 6 or 14 modules of 16 I/O each, or by connecting our CANopen or EtherCAT I/O expansions.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	+/-10V Outputs	
24V PNP	24V PNP protected	PNP 60mA	I/O Module	Other type	14 bit resolution	16 bit resolution	from 14 bit PWM
4	4 (0,6A)	-	3-6-14 slot (224 I/O max)	-	4	-	2



7" WSVGA solo touch (capacitivo)
(mm. 222x125)



10" WSVGA 56 keys
(mm. 310x300)

BOX
(mm. 296x241)



Recommended for applications with up to 4 interpolated axes where it is necessary to contain the costs and/or the overall dimensions of the controller which, being a very compact “All In One”, can be equipped also by a small 7” touch screen display.

Its basic equipment of 24 + 20 digital I/O can be expanded both locally, through an economical DIN rail interface with 16 + 16 digital I/O, and by remote I/O via CANopen.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	+/-10V Outputs	
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	form 16 bit DAC	from 14 bit PWM
24	16 (0,6A)	4	INT-SPI (32 I/O)	-	12	-	4+4*

Other available configurations





10" WSVGA capacitive touch
(mm. 310x192)



This “All In One” controller has been designed to meet the specific technical and economic requirements for the production, in medium/high volumes, of series machines.

Its maximum competitive advantage is realized in the market segment of machines with 3 interpolated axes, however we have obtained an extremely interesting cost/performance ratio even when there are no axes to manage.

Power B has been designed in a compact panel enclosure, which can also be oriented vertically, which can be equipped with a 7 “or 10” LCD touch screen.

Its graphic controller, which can also support larger LCDs, is equipped with a 128 MB (expandable) Flash memory that can contain explanatory images or movies created to facilitate the use and/or maintenance of the machine through tutorials, allowing thus the implementation of a local support service for technical assistance (LIoT).

Its basic equipment can be easily extended via CANopen; if the quantities to be produced are interesting, it is also possible to create an ad hoc expansion card to add the necessary resources to a specific application.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	Thermocouple	+/-10V Outputs
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	Type K or J	from 14 bit PWM
16	16 (0,6A)	-	-	1* (1A)	4	1	3

Other available configurations





OTHER

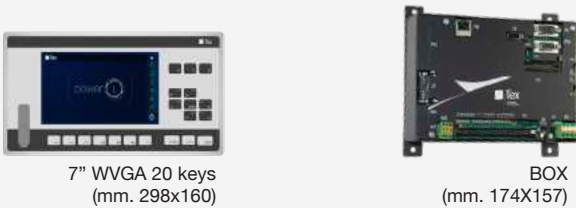
The market target of this “All In One” Programmable Automation Controller is the automation based on the movement of the axes in “open loop”, i.e. without the position feedback in the controller.

This type of motion management is possible if the motor is a stepper (or a brushless with closed position feedback only on the drive) controlled in Step/Direction or CANopen.

Since on an economic level the maximum competitive advantage is obtained by controlling the axes via Step/Direction outputs, Power L has been equipped with this type of outputs so as to be able to interpolate up to 4 axes, but in addition it also offers the possibility of closing the position loop via encoder in 2 of the most critical axes to be managed which, in the case of a Cartesian pantograph, are the X and Y axes.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	Thermocouple	+/-10V Outputs
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	Type K or J	from 14 bit PWM
16	8 (0,6A)	4	INT-SPI (32 I/O)	-	7+2*	1	4

Other available configurations





7" WVGA touch only
(mm. 243x146)



This PLC+HMI controller with integrated “Motion control” functionality represents the access product to the Power Family.

Compared to all the other, it does not include the CNC executor, therefore it cannot perform interpolated movements, but it still offers the possibility of managing sophisticated applications such as gearing, camming and “on fly” cutting.

As in the case of Power L, its market target is the automations that can be managed through axes controlled in open loop, but in this case only 3 axes can be managed via Step/Direction outputs. In addition Power L includes one +/-10V analog output, two 5V Line Driver incremental encoders inputs and one CANopen port, so it is possible to manage a maximum of 4 axes.

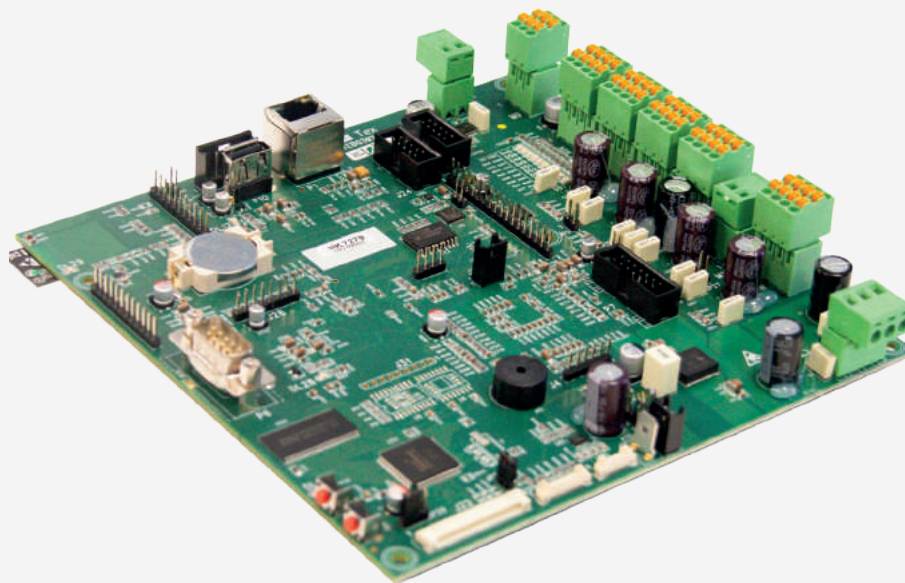
Its basic equipment of 10+10 digital I/O can be expanded both locally, through an economical DIN rail interface providing 16+16 digital I/O, and by remote I/O via CANopen.

Local Digital I/O					Local Analog I/O		
Inputs		Outputs			Inputs	+/-10V Outputs	
24V PNP	24V PNP protected	PNP 60mA	Expansion Card	Other type	14 bit resolution	from 16 bit DAC	from 14 bit PWM
10	8 (0,35A)	2	INT-SPI (32 I/O)	-	3+2*	-	1

Other available configurations



BOX
(mm. 184X145)



Power X is an “electronic board without case” which must be inserted on board the mechanical carpentry of the machine; with it, the “All In One” controller concept extends to include the integrated management of 4 two-phase stepper motors, which can be powered up to 36Vdc, with absorption of 1.8A or 3A rms/phase.

If necessary, it is however possible to control one or more external drives, alternative to those integrated on the board, by means of the Step/Direction outputs which are available in a flat cable connector.

The card is equipped with a 128 MB (expandable) Flash memory that can contain explanatory images or videos created to facilitate the use and / or maintenance of the machine through tutorials, thus allowing the implementation of a local support to the technical assistance service (LIoT).

The following solutions can be adopted for the user interface:

- Connect one of our standard remote panels to the LVDS port of the board, which can be equipped with a 7”, 10” or 15 “display
- Assemble the LCD display with the relative interface card to the LVDS port of the card directly on the mechanical carpentry of the machine; in this case, in addition to the displays listed above, it is also possible to use the 18.5 ”display.
- Use a Windows PC by creating ad hoc software to manage the exCom.NET communication libraries provided free of charge.

Applications:

Small CNC routers, professional and semi-professional machine, tools engraving machines, test machines, small automations.

Disply configurations



7" WVGA 20 keys
(mm. 298x160)



10" WSVGA touch only
(mm. 310x192)



15" XGA touch only
(mm. 398x269)



18,5" XGA touch only
(capacitive) - (mm. 485x305)

TC REMOTE I/O



TC Remote I/O is a compact modular system with which the analog and digital I / O of industrial controllers can be expanded.

Thanks to the adoption an optimized construction shape that eliminates the power supply and bus termination modules, surprising results have been obtained in the simplification of wiring.

Each system consists of a CPU module, to be connected as a slave, with the possibility of housing from 3 to 14 additional I/O modules for the EtherCAT systems (6 for CANopen). Analog inputs and outputs and encoder inputs are also implemented on some CPU models.

CPU CANopen

Model	Slots	Option
MOD.A	6	
MOD.A-IA	6	4 analog input

CPU EtherCAT

Model	Slots	Option
MOD.B.3M	3	
MOD.B.8M	8	
MOD.B.14M	14	
MOD.B-4A.3M	3	4 analog input
MOD.B-4A.8M	8	4 analog input
MOD.C.3M	3	8 digital input, 8 digital output, 4 analog input 2 analog output, 2 encoder input
MOD.C.8M	8	8 digital input, 8 digital output, 4 analog input 2 analog output, 2 encoder input

EtherCAT & CANopen Modules

Model	Input	Output
MOD.TEX BUS 16DI 24V	16	
MOD.TEX BUS 16DO 24V		16
MOD.TEX BUS 8DI/8DO 24V	8	8



Tex Smart Gateway 4.0, is an intelligent system able to make Power Controls (OT Operative Technology) and the server or computer of the factory (IT Informative Technology) communicate with each other, thus realizing the integration between the data produced by the 2 worlds as required by the I4.0 paradigm. It can be suitable for both very simple machines designed to perform a single work cycle or for a single completely standardized process (for example, slicers, cutters, circular saws, drills, crushers and grinding mills) or to start implementing I4.0 type architectures, allowing you to create:

- interconnection to factory IT systems with remote loading of instructions and/or part programs
- automated integration with the logistics system of the factory or with other machines in the production cycle
- continuous monitoring of working conditions and process parameters

TSG_Runtime

It is a software for Windows operating systems, it is the heart of the system. It is capable of interfacing in a standardized way both to various devices on the OT side (max. 5 for each Runtime) and to the management systems of the End User. The standard adopted is the OPC 40501-1 Machine Monitoring and Job Overview published by UMATI (Universal Machine Technology Interface). On the Power controls series (OT side) requires the use of a specific interface called HMIxI4.0 while on the IT (server or PC) side it manages a set of "Frontier Tables" to interface with the most popular relational Databases.

TSG_DesktopUI

The system is also equipped with a software for Windows PC, called TSG_DesktopUI, with which it is possible to issue work orders by attaching part-programs and/or recipes that can be created and stored remotely, through the same program, by the Technical Office of the End User.



DEVELOPMENT TOOLS

To be able to move easily between the various development environments, the Power system have been especially designed some TOOLS that allow to simplify the main programming activities.

PowerStudio

It is the diagnostic, testing and debugging tool dedicated to the controls of the Power family. In addition to managing the transfer of application projects, it allows you to quickly monitor all system resources: variables, electrical axes, parameters, FTP management, etc.



DrawingTools

It is the graphic development environment, which allows you to easily manage the entire application project. It creates the graphic pages of HMI and manages their integration in the project. It offers a functional and complete development environment, to always have the whole project under control.



Web Server

Any web browser is suitable to access to the internal Web Server of all the Power Controllers. Browsing through the pages, you can get diagnostic, status and configuration information, without the support of any development tool.



INDUSTRY FIELDS



STONE AND GLASS PROCESSING



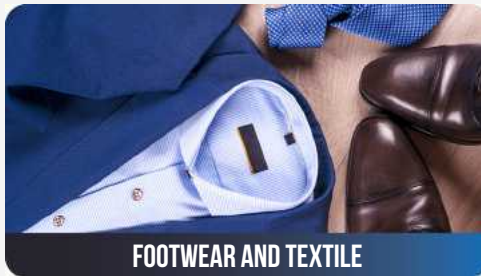
CERAMICS



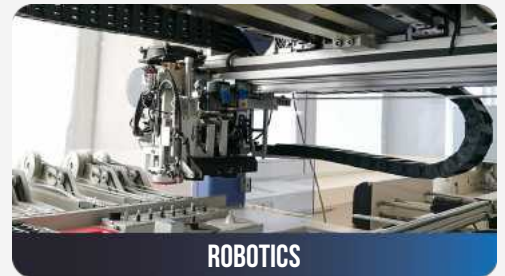
METALWORKING



WOODWORKING



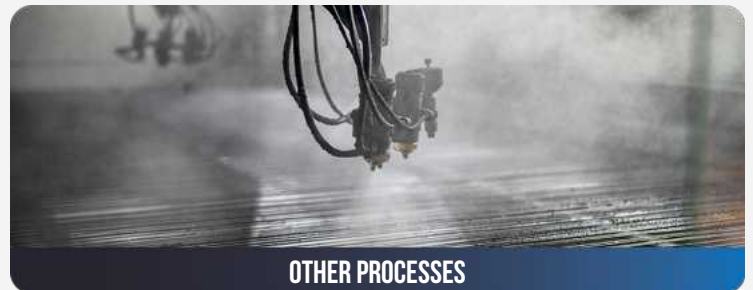
FOOTWEAR AND TEXTILE



ROBOTICS



PACKAGING



OTHER PROCESSES

The newly conceived industrial machines base their growing commercial success in the choice of an omni-comprehensive control technology, that is able to manage every aspect of automation with a single device: from PLC to CNC, from HMI to IT/OT communication.

The “All In One” controllers of the Power family offer a wide range of devices, reliable, precise, scalable in cost and performance, with a profitable success story in many industrial applications. The movements of the axes can be applied to actuators built according to kinematic models serial type (Cartesian / SCARA / Articulated with 4 DOF) or parallel type (DELTA rotary / linear with 3 DOF).

The management of the movement queue integrated with the Look-ahead function allows you to automatically adjust the feed speed of the tool based on the centrifugal acceleration, perform the automatic correction of the tool radius, carry out the emptying and finishing cycles of closed profiles, the graphic simulation, the backward execution of the machining program in G-code, the restart from a point, etc.

The CNC is assisted by an ISO/MACRO editor which allows the end user to create the desired machining program on the machine.

The CNC executor can take advantage of up to 6 parallel tasks, with the possibility of defining safety zones to avoid collisions between axes managed by multiple tasks.

STONE AND GLASS PROCESSING



BRIDGE SAWS



MACHINING CENTRE AND CNC ROUTERS



POLISHING MACHINES



GLASS CUTTING



WATERJET



TILE WORKING

Natural stone and glass are widely used materials for various furnishing solutions. The controllers of the Power family have been specifically designed to facilitate the processing of these materials, which is why they have been successfully used in precision machinery for cutting, drilling, polishing and/or grinding, stone carving. etc.

Recommended controller:

In the glass sector, where high processing speeds are often required, the use of Power I, Power D and Power A controllers is recommended.

Specific functions:

- Tool Center Point
- Axis tangent to the profile
- Fittings with polynomials up to the 6th degree that offer greater fluidity of movement
- Emptying cycles (CYCLE)
- Polishing cycles (POLISH)
- NURBS curves (SPLINE)
- Tool correction
- Rototranslation
- HMI graphics

CERAMICS



HANDLING SYSTEMS



MOSAIC MACHINE



GRINDING - GLAZING

For many years Tex Automation has been developing successful solutions for automations such as manipulators, palletizers, screen printing, machines for the production of mosaics, sanding machines, enamelling machines, CNC processing of sanitary ware. In this sector, all the models of the Power family have been successfully used, which are selected from time to time based on the general complexity of the application, the number of axes to be controlled and the type of I/O required.

Recommended controller:

When greater performance and high processing speeds are required, the use of Power D is recommended, as in the case of machines for the production of mosaics where it is necessary to manage very fast digital outputs to control the gluing actuators.

Specific functions:

- High processing speeds
- Fast digital outputs

METALWORKING



MILLING MACHINES



TURNING MACHINES



SAWING MACHINES



BAR FEEDERS



TAPPING AND DRILLING MACHINES



GEAR CUTTING MACHINES



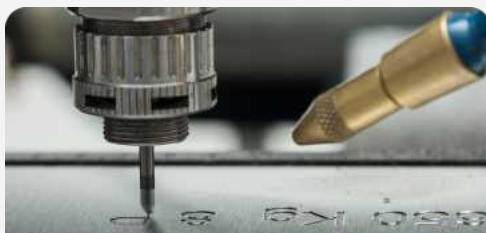
GRINDING MACHINES



BROACHING MACHINES



PUNCHING MACHINES



ENGRAVING MACHINES



OXYFUEL AND WATERJETS



PLASMA AND LASER

The great flexibility and modularity of the Power family allows its use in various types of machines in the field of metalworking, in particular those for milling, turning, drilling, cutting, deburring, tapping, bending, grinding, engraving, punching and tothing.

2D and 3D thermal cutting:

Tex Automation Power controllers guarantee precision and reliability in the gestions of thermal cutting machines; in fact they are used successfully by machine manufacturers for plasma cutting, oxyfuel and laser cutting.

Recommended controller:

For simple machines, such as linear cutting, punching, bar loaders, drilling/tapping, controllers such as Power B, Power U and Power I are suitable, while for more complex ones, such as machining centers, lathes, grinders, etc., are indicated Power I, Power D and Power A.

Specific functions:

- G-code interpreter • Open and fully customizable command library • Tool correction • Excavation cycles • Roto-translation of axes • Possibility of creating macros allowing you to easily build complex geometric profiles • Application of differentiated Jerk in the various phases of motion • Sixth degree polynomial for RTCP head compensation • Non-standard kinematics • THC (Torch Height Control) which implies the management of the axes also by the PLC

WOODWORKING



MACHINING CENTRE AND CNC ROUTERS



PANEL SAWS



DOORS AND WINDOWS



PLANERS



EDGE BENDERS



SAW MACHINES

Woodworking requires easy-to-use machinery, which can best enhance the yield of the material, especially thanks to immediate interaction with the operator. In this sector Tex Automation offers reliable and powerful systems, suitable for carrying out different types of processes such as: cutting, drilling, milling for anube, engraving, smoothing and planing.

Recommended controller:

In machining centers where it is often necessary to perform simultaneously more machining programs it becomes really important to have the 4 CNC tasks that can become 6 if the Power D and Power A controllers are used. The Power B, on the other hand, is particularly suitable for managing simple machines that require a rather sophisticated HMI interface, such as edgebanders or sanders.

Specific functions:

- The typical functions of the wood sector • High-level programming environment • Macro functions
- Optimization of the drilling cycle of the multi-tool heads • 4 to 6 CNC tasks

PACKAGING



FLOW PACK



BLISTERING MACHINES



SLICERS

This is an industry that encompasses a huge variety of applications characterized by multiple degrees of complexity and wide differences in performance. For this reason, the Power family of controllers, thanks to its scalability in costs and performances and its programming flexibility, has found wide use both in the segment of die-cutting, case packer and cellophane wrapping machines, and in that of cutting and packaging of sausages and cheeses.

Recommended controller:

In this type of machinery Power A, Power D and Power I controllers are used when high performance and axis sampling times of 500 μ S, Power I and Power B are required in almost any other application.

Specific functions:

- Gearing and camming commands • Inputs and outputs fastes • G-code programming • Function "Additive gearing" for cutting and rotary printing • Various fast 14-bit analog inputs • Advanced HMI functions

ROBOTICS



Robots are increasingly used in the Digital Factory to increase the efficiency and accuracy of processes. Tex Automation's Power series controllers have been specifically designed for this market target. In fact, they are able to move the most commonly used robots, such as Cartesian robots, delta, scara, pick & place and palletizers, and they are also easy to use for special and multiprocess solutions.

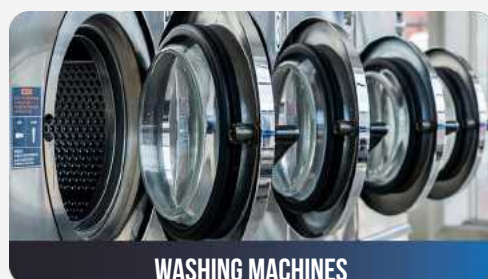
Recommended controller:

Given the high performance required in this sector, controllers such as Power I+, Power D and Power A are usually used, but, in order not to exceed the budget in the simplest and most economical solutions, Power B and Power J+ can also be used with satisfaction.

Specific functions:

- Smooth interpolation
- Fittings 5th degree polynomials
- Application of 6 different levels of jerk in the various phases of the movement
- Programming environment based on a library of high-level functions (macro)
- Possibility of inserting positions
- The macros, and the related HMI pages, can be easily created or modified, to allow you to customize the application.

FOOTWEAR AND TEXTILE



Traditionally, the Italian textile-footwear sector is recognized worldwide for the quality of the finishes and the attention paid to details and fashion trends. Tex Automation collaborates profitably with Italian and foreign partners in order to offer advanced technological solutions to be used in machines for the milling of soles, in nailers and perforators as well as in machines for cutting, spreading and sewing fabrics.

Recommended controller:

Given the speed of these movements, Power A, Power D or Power I controllers are preferred by piloting the drives via the step/direction outputs which allow the use of sampling times shorter than

those required to manage the axes via EtherCAT. To manage applications for machining that do not require the execution of high-speed profiles such as drilling, gluing and industrial washing, Power B and Power U are preferred.

Specific functions:

- NURBS (spline) functions
- Management of the compensated tangent axis
- Intelligent management of the JERK
- Optimization the performance of the cutting, milling and gluing machines or leather and fabrics even when high speeds are required
- Tool Center Point to compensate for the offset of the blade
- INADVANCE function for gluing machines that allows of anticipate the closure of the glue dispensing
- Efficient algorithms for the management of the electric shaft
- PLC macro functions executed at high speed

OTHER PROCESS



OTHER PROCESS



WINDING MACHINES



MESH WELDING



PAINTING MACHINES



TEST BENCHES



AUTOMATED STORAGE



DENTAL MILLING MACHINES



VENDING MACHINES

A key prerogative of Power controllers is certainly their adaptability, that is being a real “general-purpose” controllers that can be successfully used in any type of application.

Recommended controller:

For simple applications Power B, Power L or Power Z. For multi-axis and complex applications Power D, Power A and Power I

Specific functions:

- G-code programming
- Macro functions
- Powerful PLC tasks
- 4/6 parallel CNC tasks

Drives Interfaces					
	Step/Dir	+/-10V	EtherCAT	Mechatrolink	CANopen
POWER A	6* <i>(5V Line Driver)</i>	2 on PWM	Yes*	-	1
POWER D+	8 <i>(5V Line Driver)</i>	8 on DAC +8* on PWM	Yes*	Yes*	3
POWER U	8* <i>(5V Line Driver)</i>	4 on PWM +4* on DAC	Yes*	Yes*	2
POWER I	4 <i>(5V TTL)</i>	4 on PWM	Yes*	-	1
POWER Q		2 on PWM	Yes*	-	1
POWER J+	4 <i>(5V TTL)</i>	4 on PWM	-	-	1(+1*)
POWER B	4 <i>(5V Line Driver)</i>	3 on PWM	-	-	1
POWER L	4 <i>(5V TTL)</i>	2 on PWM	-	-	1
POWER Z	3 <i>(5V Line Driver)</i>	1 on PWM	-	-	1 only I/O
POWER X	4 <i>(5V Line Driver)</i>	-	-	-	1*

	Interpolated Axes		Encoder Interfaces		
	External Drive	Integrated Stepper Driver	Incremental ABZ a 5V		Absolute SSI
			Push/Pull	Line Driver	
POWER A	16 (+16*)	-	-	6*	1
POWER D+	16 (+12*)	-	8 (+8* @FDC)	1 (only AB)	8
POWER U	4 (+8*)	-	4	4	8*
POWER I	4 (+8*)	-	-	5 (1 only AB)	-
POWER Q	4	-	-	1	-
POWER J+	4	-	-	5 (1 only AB)	-
POWER B	4	-	-	3	-
POWER L	4	-	-	2	-
POWER Z	-	-	-	2 (1 only AB)	-
POWER X	4	4 (1,8/3A @ 36VDC)	1* (TTL only AB)	-	-

* optional

I/O

	Local Digital I/O					Local Analog I/O		
	Inputs	Outputs				Inputs	+/- 10V Outputs	
	24V PNP	24V PNP protette	PNP 60mA	Expansion Card	Other type	14 bit resolution	from 16 bit DAC	from 14 bit PWM
POWER A	2+38*	16*(0.6A)	1+7*	INT-399	3*SPDT Relay	3+9*	-	2
POWER D+	55	32 (1A)	-	FDC25 (128 I/O)* FDC26 (64 I/O)*	-	13	8 (also 0/20mA)	-
POWER U	41 or 33	16 or 24 (1A)	2	FDC25 (128 I/O)* FDC26 (64 I/O)*	-	15	4*	4+4*
POWER I	19	8 (0.6A)	6	INT-SPI (32 I/O)*	-	9	-	4+4*
POWER Q	4	4 (1,7A)	-	Module 3-8 slot (128 I/O)*	-	3	-	2
POWER J+	24	16 (0.6A)	5	INT-SPI (32 I/O)*	-	12	-	4+4*
POWER B	16	16 (0.6A)	-	-	1(1A)	4+ 1 Thermocouple	-	3
POWER L	16	8 (0.6A)	4	INT-SPI (32 I/O)*	-	7+2* (12bit)+ 1 Thermocouple	-	2
POWER Z	10	8 (0.35A)	2	INT-SPI (32 I/O)*	-	3+2*	-	1
POWER X	10 (24V-PNP) +1 (5V-TTL) +8 (5V-NPN)	4 (2,5A) +2 (1A)	1	INT-J58	4(5V)	1*(0-5V)	-	1*(0-5V) +2* (+/-10V)

* optional

PORT

	Ethernet 10/100T	Serial	USB	Wi-fi Bluetooth	LVDS (@ 36 pin)
POWER A	2 (1 for EtherCAT)	2RS232 1 RS485	1 type 1.1 1 type 2.0	Yes*	Yes
POWER D+	2 (1 for EtherCAT)	2RS232 1 RS485	1 type 1.1 1 type 2.0	Yes*	Yes
POWER U	2 (1 for EtherCAT)	2RS232 1 RS485	1 type 1.1 1 type 2.0	-	Yes
POWER I	2 (1 for EtherCAT)	2RS232 1 RS485	1 type 1.1 1 type 2.0	Yes*	Yes
POWER Q	2 (1 for EtherCAT)	1RS232 1 RS485	1 type 2.0		Yes (on cable HDMI)
POWER J+	1	2RS232 1 RS485	1 type 1.1 1 type 2.0*	-	Yes
POWER B	1	1RS232 1 RS485	1 type 1.1 1 type 2.0	Yes*	Yes (@ 30 pin)
POWER L	1	1RS232 1 RS485	1 type 1.1 1 type 2.0	-	No
POWER Z	1	2RS232 1 RS485	1 type 2.0 rear side	-	No
POWER X	1	1RS232	1 type 2.0 +2* type 2.0	Yes*	Yes (@ 20 pin)

PANEL

panel	pixel	LxH mm	POWER A	POWER D	POWER U	POWER I	POWER J+
			BOX 280x150	BOX 304x214	BOX 280x206	BOX 250x138	BOX 242x127
7" WVGA <i>small</i>	800x480	197x125					
7" WVGA <i>only touch</i>	800x480	243x146					☑
7" WVGA <i>20 keys</i>	800x480	289x160					☑
7" WSVGA <i>cap. or res.</i>	1024x600	222x125	☑			☑	☑
10" SVGA <i>16 keys</i>	800x600	290x270	☑		☑	☑	☑
10" SVGA <i>only touch</i>	800x600	308x225	☑		☑	☑	☑
10" WSVGA <i>capacitive</i>	1024x600	310x192	☑			☑	☑
10" WSVGA <i>only touch</i>	1024x600	310x192	☑			☑	☑
10" WSVGA <i>56 keys</i>	1024x600	310x300	☑	☑	☑	☑	☑
10" XGA CNC <i>80 keys</i>	1024x768	434x400	☑	☑	☑		
10" XGA <i>only touch</i>	1024x768	308x225			☑	☑	☑
15" XGA <i>only touch</i>	1024x768	396x296	☑	☑	☑	☑	☑
15" XGA <i>28 keys</i>	1024x768	400x355	☑	☑	☑	☑	☑
15" XGA <i>80 keys</i>	1024x768	490x400	☑	☑	☑		
18" WXGA <i>only touch</i>	1366x768	485x305	☑	☑		☑	
10" VMT WXGA	1280x800	272x362	☑	☑		☑	☑
Ability to view small videos						☑	

panel	pixel	LxH mm	POWER Q	POWER B	POWER X	POWER L	POWER Z
			BOX 150x128	BOX 210x120	BOX 170x170	BOX 170x122	BOX 192x120
7" WVGA <i>small</i>	800x480	197x125					☑
7" WVGA <i>only touch</i>	800x480	243x146		☑		☑	
7" WVGA <i>20 keys</i>	800x480	289x160				☑	
7" WSVGA <i>cap. o res.</i>	1024x600	222x125	☑	☑	☑		
10" SVGA <i>16 keys</i>	800x600	290x270					
10" SVGA <i>only touch</i>	800x600	308x225		☑	☑		
10" WSVGA <i>capacitive</i>	1024x600	310x192	☑	☑	☑		
10" WSVGA <i>only touch</i>	1024x600	310x192	☑	☑	☑		
10" WSVGA <i>56 keys</i>	1024x600	310x300					
10" XGA CNC <i>80 keys</i>	1024x768	434x400					
10" XGA <i>only touch</i>	1024x768	308x225		☑	☑		
15" XGA <i>only touch</i>	1024x768	396x296		☑	☑		
15" XGA <i>28 keys</i>	1024x768	400x355					
15" XGA <i>80 keys</i>	1024x768	490x400					
18" WXGA <i>only touch</i>	1366x768	485x305			☑		
10" VMT WXGA	1280x800	272x362					
Ability to view small videos			☑	☑	☑		

* optional

Note

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Tex Computer srl

47841 Cattolica (RN)
Via O. Respighi, 13 - Italy
Tel. +39 0541 832511

Technical Office

48018 Faenza (RA)
Via G. Mameli, 2 8 - Italy

www.texautomation.it
commerciale@texautomation.it

